WHAT IS CLAIMED IS:

A transfer composition comprising:
 a transfer base material in an effective amount;
 a puff base material in an effective amount; and
 at least one pigment concentrate in an effective amount.

2. The transfer composition of claim 1 wherein:

said transfer base material is in an amount of at least about 25% by weight;

said puff base material is in an amount of at least about 65% by weight; and
said pigment concentrate is in a total amount of about 10% by weight or less.

3. The transfer composition of claim 1 wherein:
said transfer base material is in an amount of at least about 25% by weight;
said puff base material is in an amount of at least about 35% by weight; and
said pigment concentrate is in a total amount of about 40% by weight or less.

- 4. The transfer composition of claim 1 wherein said puff base material is comprised of a resin, a base, an adhesive, and a blowing agent.
- 5. The transfer composition of claim 1 wherein said transfer base material is comprised of a resin and a plasticizer.
- 6. A transfer comprising:

 a sheet of substrate treated with quillon; and

 an ink image on said sheet, said ink image made of a composition including a transfer base material, a puff base material, and at least one pigment concentrate.
- 7. The transfer of claim 6 wherein said substrate is paper.

8. The transfer of claim 6 wherein:

said transfer base material is in an amount of at least about 25% by weight of said composition;

said puff base material is in an amount of at least about 65% by weight of said composition; and

said pigment concentrate is in a total amount of about 10% by weight or less of said composition.

9. The transfer of claim 6 wherein:

said transfer base material is in an amount of at least about 25% by weight of said composition;

said puff base material is in an amount of at least about 35% by weight of said composition; and said pigment concentrate is in a total amount of about 40% by weight or less of said composition.

- 10. The transfer of claim 6 wherein said puff base material is comprised of a resin, a base, an adhesive, and a blowing agent.
- 11. The transfer of claim 6 wherein said transfer base material is comprised of a resin and a plasticizer.
- 12. A method of making a puff transfer composition, said method comprising:

 providing a transfer base material, at least one pigment concentrate, and a puff base material;

mixing said transfer base material, said at least one pigment concentrate, and said puff base material together to form a transfer composition.

13. The method of claim 12 wherein said mixing step comprises:

mixing said transfer base material and said at least one pigment concentrate together to form an initial composition; and

mixing said puff base material and said initial composition together to form said transfer composition.

- 14. The method of claim 12 wherein said transfer composition comprises: said transfer base material in an amount of at least about 25% by weight; said puff base material in an amount of at least about 65% by weight; and said pigment concentrate in a total amount of about 10% by weight or less.
- 15. The method of claim 12 wherein said transfer composition comprises: said transfer base material in an amount of at least about 25% by weight; said puff base material in an amount of at least about 35% by weight; and said pigment concentrate in a total amount of about 40% by weight or less.
- 16. The method of daim 12 wherein said puff base material is comprised of a resin, a base, an adhesive, and a blowing agent.
- 17. The method of claim 12 wherein said transfer base material is comprised of a resin and a plasticizer.

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